

## Product Description

$\mu$-Processor controlled amplifier for 3 sets of photoelectric sensors, type MOFTR, MKFTR, MIFTR or MHFTR. Utilising an 11-pin circular plug for easy connection. Relay outputs (NO).
tem test. Protected against reverse wiring or cross talk from adjecent photoelectrics. Multi-voltage power supply. Sensitivity is individually adjustable for each set of photoelectrics.

- $\mu$-Processor controlled
- Amplifier unit for 3 sets of photoelectrics
- 3 independent outputs with $1 \times$ Relay SPDT, make switching function
- Self-diagnostic functions
- Alignment failure indication
- Multivoltage 15 to 30 VAC/DC
- Modulated and synchronized light
- Adjustable sensitivity for each channel
- LED indications: supply, outputs, signal quality
- 11-pin plug-in housing


## ( $\epsilon$

Ordering Key
Type
Special function


Output type $\qquad$
Power supply

Ordering no.
Supply: 15-30 VAC/DC
S 1430 RAL 915

## Specifications

| Rated operational voltage $\left(\mathrm{U}_{\mathrm{B}}\right)$ pins 2 \& 10 | $\begin{aligned} & 13.5 \text { to } 33 \text { VDC } \\ & 13.5 \text { to } 33 \text { VAC, } 45 \text { to } 65 \mathrm{~Hz} \end{aligned}$ |
| :---: | :---: |
| Rated operational power AC supply DC supply | $\begin{aligned} & 5 \mathrm{VA} \\ & 5 \mathrm{~W} \end{aligned}$ |
| Power ON delay ( $\mathrm{t}_{\mathrm{v}}$ ) | < 300 ms |
| Output Contact Rating (AgCdO) |  |
| Resistive loads $\quad$ AC 1 | 1.5 A/100 VAC <br> 1.5 A/30 VDC |
| Small induc. loads AC 15 | 1.5 A/100 VAC 1.5 A/30 VDC |
| Mechanical life (typical) | $\geq 20 \times 10^{6}$ operations at $18000 \mathrm{imp} / \mathrm{H}$ |
| Electrical life (typical) | $\geq 300000$ operating at 220 VAC - 2 A resistive load |
| Output function | Relay Make function |
| Protection, outputs | Reverse polarity, shortcircuit, transients |
| Supply to photoelectric switch Emitter | Tx1: Pin 1 <br> Tx2: Pin 9 <br> Tx3: Pin 6 <br> Shield: Pin 11 (common) |


| Supply to photoelectric switch <br> Emitter (cont.) |  |
| :---: | :--- |
| Supply voltage (open loop) | 7 V square wave |
| Current | $\leq 300 \mathrm{~mA}$ short-circuit |
|  | protected |
| Output resistance | $10 \Omega$ |
| Receiver | Rx1: Pin 4 |
|  | Rx2: Pin 7 |
|  | Rx3: Pin 8 |
|  | Shield: Pin 5 (common) |
| Supply voltage (open loop) | 5 VDC |
| Short-circuit current | 10 mA |
| Input resistance | $470 \Omega$ |
| Sensitivity | - 2 ranges, |
| (\% of $\mathrm{S}_{\mathrm{n}}$ ) | DIP-switch selectable |
|  | - low sensitivity (25\%) |
|  | - high sensitivity (100\%) |
|  | - Sensitivity adjustment |
|  | with $270^{\circ}$ : |
|  | Turn knob on CH 1, 2, 3 |
|  | - Maximum range indicated |
|  | on photoelectric switch |
|  | data sheet in high sensi- |
| Note: | tivity range only |
|  | - Operation within low sen- |
|  | sitivity range, increases |
|  | ambient light and cross- |
|  | talk immunity |

## Specifications (cont.)

| Operating frequency (f) Light/dark ratio 1:1 | 12.5 Hz |
| :---: | :---: |
| Response time |  |
| OFF-ON (ton) | 30 ms |
| ON-OFF (toff) | 30 ms |
| Multiplex cycle time | 20 ms |
| Indication |  |
| Supply ON | LED, green |
| Output ON | LED, yellow |
| Signal quality | LED, red |
| Multiplex activated | LED, yellow |
| Environment |  |
| Overvoltage category | III (IEC 60664) |
| Degree of protection | IP 20 (IEC 60529, 60947-1) |
| Pollution degree | 3 (IEC 60664/60664A, 60947-1) |
| Temperature |  |
| Operating | $-20^{\circ}$ to $+50^{\circ} \mathrm{C}\left(-4^{\circ}\right.$ to $\left.+122^{\circ} \mathrm{F}\right)$ |
| Storage | $-50^{\circ}$ to $+85^{\circ} \mathrm{C}\left(-58^{\circ}\right.$ to $\left.185^{\circ} \mathrm{F}\right)$ |
| Weight | 150 g |
| CE-marking | Yes |

## Truth Table

|  | Make switching |  |  |
| :--- | :---: | :---: | :---: |
| Object present | Yes | No | No |
| Dirt on lenses, <br> misaligned or <br> sensitivity too low | -- | No | Yes $^{11}$ |
| Output LED yellow | OFF | ON | ON |
| Level LED red | OFF | OFF | ON <br> or <br> flashing |
| Output | OFF | ON |  |

${ }^{1)}$ Under normal operating conditions, the red level indication LED has to be OFF. The level indication LED will turn on shortly each time an object enters or exits the sensing zone, even if the photoelectric switch is correctly installed and adjusted.

## Procedure for Test Functions (DIP-switch Selection)

## Transmitter test

(switch 1 in the up position)
When switch 1 is placed in the up position all yellow and red LED's on the front of the unit will flash simultaneously. Once the test is completed (approx. 3 scans) and a wiring fault is detected, such as reverse polarity or short-circuit, the transmitter that has the fault condition will be indicated by the red LED being continuously ON. If a fault condition is not existing then only the yellow LED will be ON. If a fault exists, correct the fault condition and then repeat the test, this will ensure proper wiring has been done. Always reset switch 1 for normal operation of system when testing completed.

## Receiver test

(switch 2 in the up position)
When switch 2 is placed in the up position all yellow and red LED's on the front of the unit will flash simultaneously. Once the test is completed (approx. 3 scans) and a wiring fault is detected, such as reverse polarity or short-circuit, the receiver that has the fault condition will be indicated by the red LED being continuously ON. If a fault condition is not existing then only the yellow LED will be ON. If a fault exists, correct the fault condition and then repeat the test, this will ensure proper wiring has been done. Always reset switch 2 for normal operation of system when testing completed.

## Multiplex Mode

Multiplex mode is when having up to 3 amplifiers linked together via connection no. 3 in the 11-pole socket. The system activates amplifier no. 1 channel 1 , 2 and 3 . Then amplifier no. 2 channel 1,2 and 3 and finally amplifier no. 3 channel 1, 2 and 3 . Then back to amplifier no. 1 etc. Operat-

## Function test

(switch 1 and 2 in the up position)
When switch 1 and 2 are both placed in the up position (simultaneously) the yellow and red LED's on the front of the housing will begin to flash simultan-

## LED Indication

\(\left.$$
\begin{array}{ll}\left.\Delta-\begin{array}{l}\text { Yellow LED ON } \\
\text { Red LED OFF }\end{array}\right\} & \begin{array}{l}\text { System Test OK }\end{array} \\
\left.\Delta \quad \begin{array}{l}\text { Yellow LED ON } \\
\text { Red LED ON }\end{array}\right\} & \begin{array}{l}\text { Tx's and Rx's mismatched, } \\
\text { e.g. Rx3 seeing Tx1 }\end{array}
$$ <br>
\triangle Yellow LED OFF <br>

Red LED ON\end{array}\right\}\)| Alignment error or |
| :--- |
| beam obstructed by |

eously and then the LED's will cycle from channel 1 to channel 2 and then to channel 3. Once the complete system scan is done the indication of the system condition will be displayed (see below). System test will continue until switches 1 linked the LED flashes
ing frequency in a multiplex system is divided with the number of amplifiers used. Response time in a multiplex system is multiplied with the number of amplifiers used. When working in a multiplex system the yellow LED flashes.

## Operation Diagram



## Dimensions



## Wiring Diagrams

|  | ON sockets <br> 1: Transmitter 1 <br> 2: Supply (+ VDC) <br> 3: Multiplex <br> 4: Receiver 1 <br> 5: GND (Receivers) <br> 6: Transmitter 3 <br> 7: Receiver 2 <br> 8: Receiver 3 <br> 9: Transmitter 2 <br> 10: Supply (- VDC) <br> 11: GND (Transmitters) | Output <br> ing <br> A: B: Output 1 (max. 30 VDC, 100 VAC, 1.5 A ) <br> C: D: $\}$ Output 2 (max. $30 \mathrm{VDC}, 100 \mathrm{VAC}, 1.5 \mathrm{~A}$ ) <br> E: F: Output 3 (max. 30 VDC, 100 VAC, 1.5A) | Wire colour cod- <br> white <br> black <br> red <br> green <br> yellow <br> blue |
| :---: | :---: | :---: | :---: |

## Wiring Diagram, Multiplex Mode



## Accessories

- 11 pole circular socket
- Socket cover for S111
- Socket cover for S411
- Holding down spring
- Mounting rack
- Front panel mounting bezel
- Connection cable (2 plugs) $2 \times 6 / 6$ modular plugs
- Power supply for 115/230 VAC SS120-series
- DIN-rail interface


## Delivery Contents

- Output connection cable
- Output connection cable
- Amplifier

DIN-rail interface

- Screw driver
- Packaging:

6IODC
S111, S111A, S411, ZPD11
BB1
BB4
HF
SM13
FRS2
$2.0 \mathrm{~m}, 6$ wires two plugs
$1 \mathrm{~m}, 6$ wires one plug $0.2 \mathrm{~m}, 6$ wires two plugs S 1430 RAL 915
6IODC
Cardboard box

## Interface



6IODC
DIN-rail interface
(DIN EN 50 035, EN 50 022)
Output from plug to screw terminals

